


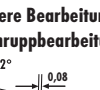

ISO Wendeschneidplatten RC.. ISO P

• 360° rund positiv 7°

ISO P

Spanbrecher MP5


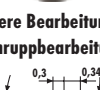

- bei RCMT 08.. ap max = 4,0mm
- bei RCMT 10.. ap max = 5,0mm

F finishing	M medium	R roughing	ATORN	ISO P	ISO M	ISO K	ISO N	ISO S	ISO H	Qualität	Artikel-Nr.	€
-	○	○	ISO-Bezeichnung									
			RCMT 0803MO-MP5	●	○					ACP35T	10 366646 0135	6,80
			RCMT 1003MO-MP5	●	○					ACP35T	10 366646 0235	7,90
			RCMT 1204MO-MP5	●	○					ACP35T	10 366646 0335	8,95

ISO	ACP35T
ISO P Stahl	Vc = 90 - 200
ISO M INOX	Vc = 55 - 200
Vc = [m/min] f = [mm/U] ap = [mm]	f = 0,15 - 0,6 ap = 0,8 - 6,0

Spanbrecher RP11

- bei RCMT 2006MO.. ap bis zu 9,5 mm möglich

F finishing	M medium	R roughing	ATORN	ISO P	ISO M	ISO K	ISO N	ISO S	ISO H	Qualität	Artikel-Nr.	€
-	○	●	ISO-Bezeichnung									
			RCMT 1606MO-RP11	●	○	○				ACP25T	10 366647 0125	14,95
			RCMT 2006MO-RP11	●	○	○				ACP25T	10 366647 0225	20,30
			RCMT 2006MO-RP11	●	○					ACP35T	10 366647 0435	20,30

ISO	ACP25T	ACP35T
ISO P Stahl	Vc = 100 - 240	Vc = 90 - 200
ISO M INOX	Vc = 70 - 210	Vc = 55 - 200
ISO K Guss	Vc = 130 - 250	
Vc = [m/min] f = [mm/U] ap = [mm]	f = 0,2 - 0,7 ap = 2,0 - 7,0	

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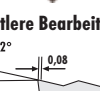

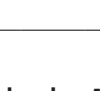
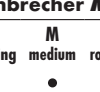



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ISO Wendeschneidplatten SC.. ISO P

• 90° quadratisch positiv 7°

ISO P





Spanbrecher MP5

F finishing	M medium	R roughing	ATORN	ISO P	ISO M	ISO K	ISO N	ISO S	ISO H	Qualität	Artikel-Nr.	€
-	●	○	ISO-Bezeichnung									
			SCMT 09T304-MP5	●	○	○				ACP 25 T	10 366649 0125	9,75
			SCMT 09T308-MP5	●	○	○				ACP 25 T	10 366649 0225	9,75
			SCMT 120404-MP5	●	○	○				ACP 15 T	10 366649 0415	11,95
			SCMT 120408-MP5	●	○	○				ACP 25 T	10 366649 0525	11,95
			SCMT 120408-MP5	●	○	○				ACP 35 T	10 366649 0625	11,95
			SCMT 120408-MP5	●	○	○				ACP 35 T	10 366649 0735	11,95
			SCMT 120412-MP5	●	○	○				ACP 25 T	10 366649 0825	11,95
			SCMT 120412-MP5	●	○					ACP 35 T	10 366649 0935	11,95

ISO	ACP 15 T	ACP 25 T	ACP 35 T
ISO P Stahl	Vc = 180 - 400	Vc = 100 - 240	Vc = 90 - 190
ISO M INOX		Vc = 70 - 210	Vc = 55 - 200
ISO K Guss	Vc = 140 - 520	Vc = 120 - 250	
Vc = [m/min] f = [mm/U] ap = [mm]	f = 0,12 - 0,4 ap = 0,25 - 4,5		

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Spanbrecher MP

F finishing	M medium	R roughing	ATORN	ISO P	ISO M	ISO K	ISO N	ISO S	ISO H	Qualität	Artikel-Nr.	€
-	●	-	ISO-Bezeichnung									
			SCMT 09T304-MP	●		○				HC 7620	10 311401 1212	9,30
			SCMT 09T308-MP	●		○				HC 7630	10 311401 1213	9,30
			SCMT 120404-MP	●		○				HC 7620	10 311401 1312	9,30
			SCMT 120408-MP	●		○				HC 7630	10 311401 1313	9,30
			SCMT 120404-MP	●		○				HC 7620	10 311401 2612	11,35
			SCMT 120408-MP	●		○				HC 7620	10 311401 2712	11,35

ISO	HC 7620	HC 7630
ISO P Stahl	Vc = 110 - 250	Vc = 80 - 220
ISO K Guss	Vc = 140 - 240	
Vc = [m/min] f = [mm/U] ap = [mm]	f = 0,12 - 0,35 ap = 0,1 - 3,0	

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